

CLAIMS

1. A method of silk screen printing comprising the steps of: coating a diagonal screen made of a screen fabric having a mesh count of 200-300 with a light sensitive emulsion, followed by drying the coated screen; placing a film of 40-60 lines and 60-70 dot percentage on the screen; exposing the screen having the film placed thereon to ultra-violet light for 1-2 min; washing out the screen areas which have not been exposed to the light; and performing screen printing and ink curing.
2. The method as defined in claim 1, wherein the film has 40 lines and 60 dot percentage.
3. The method as defined in claim 1, wherein the film has 60 lines and 60 dot percentage.
4. The method as defined in claim 1, wherein a distance between a coater and a squeegee is 5.2cm.
5. The method as defined in claim 1, wherein a squeegee angle is 45°.